

Baumann™ 24000 Little Scotty™ Bronze Control Valve

Baumann Little Scotty industrial control valves are intended for general utility service in pressure, flow, and temperature control applications. This control valve is positioned to take advantage of the trend toward industrial grade requirements spanning general utility to special applications. Little Scotty valves exhibit low hysteresis and deadband, good control characteristics, tight shutoff, rugged construction, high performance packing, and easy maintainability. These attributes translate into reduced maintenance costs, reduced process variability, and increased process availability, resulting in lower long-term operating costs.

Features

- Compact and light weight design reduces installed piping costs
- High quality S31600 austenitic stainless steel trim materials
- S41600 stainless steel trim available
- Dual plug and stem guiding provides increased stability during plug travel
- Multiple trim capacity reductions available to meet changing process requirements
- Epoxy powder-coated actuator with stainless steel fasteners for corrosion resistance
- Multi-spring, field-reversible actuator with reduced deadband, permits direct operation from remote signal devices
- Actuator and yoke can be removed from the valve assembly while maintaining packing integrity
- Fisher® FIELDVUE™ digital valve controller available for remote calibration and diagnostics in facilities utilizing the PlantWeb™ architecture



W9752

**24000 Little Scotty Control Valve with
Baumann 32 Actuator**

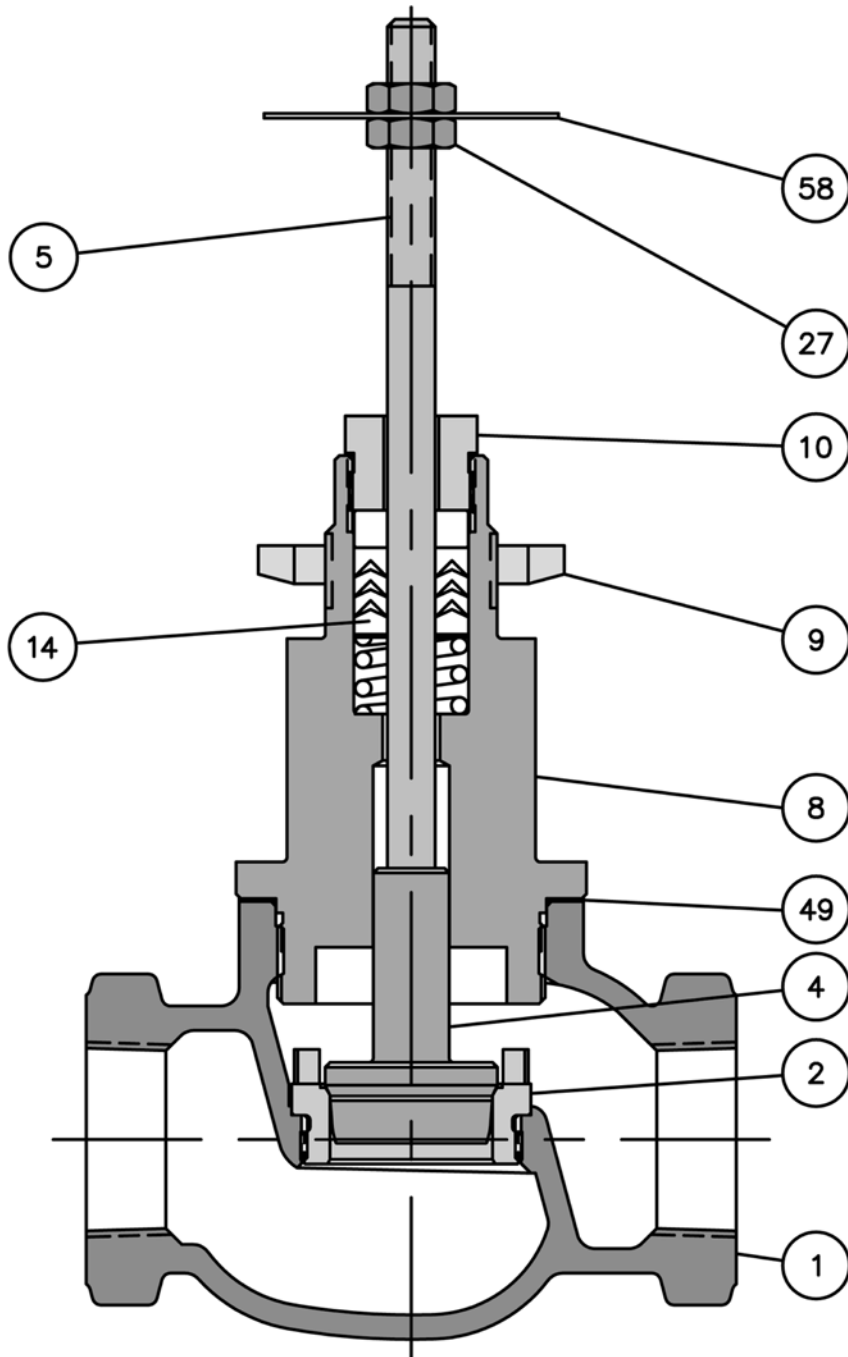


W9753

**24000 Little Scotty Control Valve with
Baumann 32 Actuator and
FIELDVUE DVC2000 Digital Valve Controller**



Figure 1. Baumann Little Scotty Valve Body Subassembly with Standard PTFE Spring-Loaded Packing



E1259

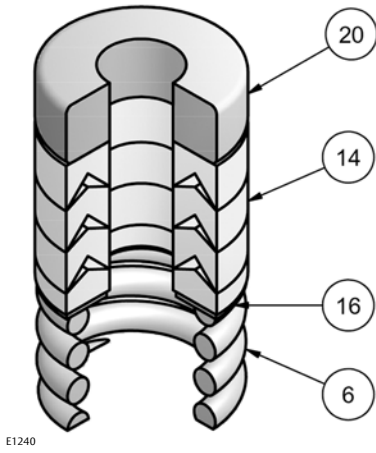
Table 1. Materials of Construction

Key No.	Description	Material
1	Valve Body	ASTM B62 Grade C83600
2	Seat Ring	Standard ASTM A276 S31600/ S31603 Dual Certified
		Optional ASTM A582 S41600 Condition T
4	Plug (Metal Seat) Cv < 2.5	Standard ASME SA479 S21800
		Optional ASTM A582 S41600 Condition T
	Plug (Metal Seat) Cv > 4.0	Standard ASTM A276 S31600/ S31603
		Optional ASTM A582 S41600 Condition T
Plug (Soft Seat)		ASTM A276 S31600/ S31603 with PTFE (Polytetrafluoroethylene) insert
5	Stem	ASTM A276 S31600
8	Bonnet	ASTM B148 Alloy C95500
9	Drive Nut (Yoke)	S30400
10	Packing Follower	ASTM A276 S31600/ S31603 Dual Certified
14	Packing	Standard V-Ring, see figure 2
		Optional Molded Graphite, see figure 3
27	Locknuts	Stainless Steel (18-8 SST)
49	Body Gasket	Standard Annealed Soft Copper
		Optional Graphite Grade GHR with S31600 Insert
58	Travel Indicator	ASME SA240 S30400

Table 2. Cv Values at 100% Plug Opening (Kv = 0.86 x Cv)

VALVE SIZE	ORIFICE DIAMETER	PLUG TRAVEL	PLUG SERIES				
			102	577	548 / 588	677	648 / 688
NPS	inch	inch	Cv	Cv	Cv	Cv	Cv
1/2 3/4 1	0.25	0.50	0.02, 0.05 0.10, 0.20	---	0.2, 0.5 1.0	---	0.5 1.0
	0.375	0.50	---	1.0, 1.5, 2.5	1.5, 2.5	0.1, 0.2, 0.5 1.0, 2.5	1.5 2.5
1/2	0.8125	0.50	---	4, 6	4, 6	5	4, 6
3/4	0.8125	0.50	---	4, 7.5	4, 8	5	4, 8
1	0.8125	0.50	---	4, 8.5	4, 9	5	4, 9
	1.0625	0.50	---	13	13	---	13
1-1/2	1.25	0.75	---	20	10, 20	20	10, 20
	1.5	0.75	---	10, 17, 28	10, 17, 28	10, 17	10, 17, 28
2	1.5	0.75	---	10, 17, 28	10, 17, 28	10, 17	10, 17, 28
	2.0	0.75	---	30	30, 50	30, 50	30, 50

Figure 2. Spring-Loaded PTFE V-Ring Packing Kit

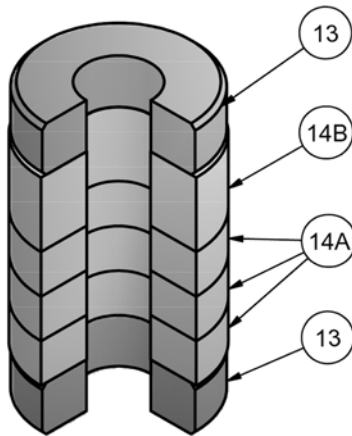


E1240

Table 3. Standard Spring-Loaded PTFE V-Ring Packing Kit

Key No.	Description	Material
6	Spring	ASTM A313 S30200
14	Packing Set	PTFE (Polytetrafluoroethylene) / PTFE, 25% carbon filled
16	Washer	ASME SA240 S31600
20	Spacer	J-2000 (filled-Polytetrafluoroethylene)

Figure 3. Molded Graphite (Flexible Graphite) Packing Kit (Optional)



E1241

Table 4. Molded Graphite (Flexible Graphite) Packing Kit (Optional)

Key No.	Description	Material
13	Bushings	Carbon - Graphite
14A	Packing Rings	Graphite
14B	Packing Ring	Graphite

Table 5. ISA Sizing Coefficients

Series	Cv Rating	FL	Fd	XT	KC	
102	0.2 0.04 0.09 0.17	0.95	0.06 0.09 0.013 0.18	0.76	0.86	
577	1	0.9	1.46	0.40	0.73	
	1.5			0.33		
	2.5			0.42		
	4			0.68		
	6					
	7.5					
	8.5					
	10					
	13					
	17					
	20					
28						
30						
548/588	0.2	0.98	0.28	0.81	0.94	
	0.5	0.9	0.4 0.33 0.46	0.68	0.73	
	1					
	1.5					
	2.5					
	4					
	6					
	8					
	9					
	10					
	13					
	17					
	20					
	28					
30						
50						
677	0.1	0.9	0.46	0.08	0.73	
	0.2			0.12		
	0.5			0.19		
	1			0.27		
	2.5			0.68		
	5					
	10					
	17					
	30					
	50					
648/688	0.5	0.9	0.46		0.4	0.73
	1				0.33	
	1.5				0.42	
	2.5			0.68		
	4					
	6					
	8					
	9					
	10					
	13					
	20					

Table 6. Technical Specifications

VALVE TYPE	EN	ASME
NOMINAL SIZE	DN 15, 20, 25, 40, & 50	NPS 1/2, 3/4, 1, 1-1/2, & 2
END CONNECTIONS	Screwed NPT	
PRESSURE RATING	400 psi @ 150°F / 250 psi @ 400°F (ASME B16.15 CL250)	
SEAT PLUG SEALING	Metal to metal or PTFE soft seat	
CHARACTERISTIC	Equal Percentage or Linear	
TEMPERATURE LIMITS	-29 to 204°C	-20 to 400°F

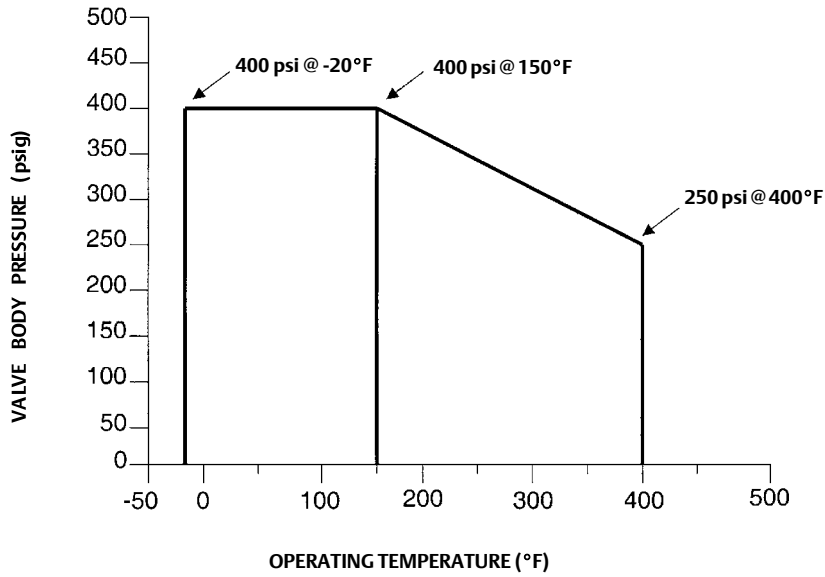
Table 7. Actuator Specifications

TYPE	32, 54, 70 Multi-Spring Diaphragm (Single Acting)
DIAPHRAGM AREA	210, 350, 450 cm ² / 32, 54, 70 in ²
AIR FAILURE	32 and 54 Fails Open or Closed (Field Reversible) / 70 Fails Closed ONLY
TRAVEL ⁽¹⁾	12.7 or 19.1 mm / 0.50 or 0.75 inches
AMBIENT TEMPERATURE RANGE	-29°C to 71°C / -20°F to 160°F
MAXIMUM AIR PRESSURE	2.4 barg / 35 psig
DIAPHRAGM MATERIAL ⁽²⁾	NBR (Nitrile) / TPES (Polyester Thermoplastic)
SPRING CASES	Steel, Powder Epoxy-Coated with Stainless Steel Fasteners
YOKE	Ductile Iron, Powder Epoxy-Coated

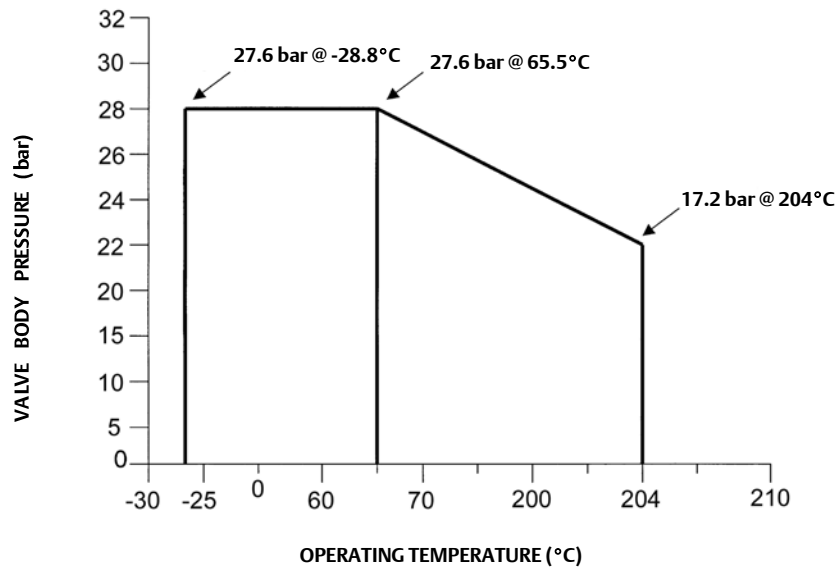
1. Dual travel stops are available on Baumann 32 and 54 actuators. These are not field reversible.

2. Optional reinforced VMQ (Silicone) diaphragm with FKM (Fluorocarbon) O-ring actuator stem seal for high temperature conditions (-29°C to 121°C / -20°F to 250°F) is available with Baumann 32 and 54 actuators ONLY.

Figure 4. Baumann 24000 Pressure-Temperature Ratings



E1260



E1261

Table 8. Allowable Pressure Drops (bar)

ORIFICE DIA. (mm)	PLUG TRAVEL (mm)	ACT TYPE	AIR-TO-OPEN ACTION						AIR-TO-CLOSE ACTION					
			BENCH RANGE (barg)	0.2-1.0 barg SIGNAL TO ACTUATOR		WITH POSITIONER 1.38 barg AIR SUPPLY		BENCH RANGE (barg)	0.2-1.0 barg SIGNAL TO ACTUATOR		WITH POSITIONER 1.38 barg AIR SUPPLY			
				Max CL IV Shutoff Press.	Max CL VI Shutoff Press.	Max CL IV Shutoff Press.	Max CL VI Shutoff Press.		Max CL IV Shutoff Press.	Max CL VI Shutoff Press.	Max CL IV Shutoff Press.	Max CL VI Shutoff Press.		
6.3	12.7	32	0.3-1.0	27.58	27.58	---	---	0.2-0.9	27.58	---	27.58 ⁽¹⁾	---		
9.5	12.7	32	0.3-1.0	27.58	19.17	---	27.58	0.2-0.9	27.58	19.17	27.58 ⁽¹⁾	27.58 ⁽¹⁾		
20.6	12.7	32	0.3-1.0	7.79	---	15.58	9.10	0.2-0.9	7.7	---	21.09	20.75		
		32	0.5-1.0	15.58	9.10	23.37	16.89	0.2-0.7	19.51	12.96	27.58	27.58		
		54	0.3-1.0	5.92	---	17.71	11.16	0.2-0.9	11.79	5.30	27.58 ⁽¹⁾	27.58		
		54	0.5-1.0	23.64	17.09	27.58	27.58	0.2-0.7	27.58	23.02	27.58 ⁽¹⁾	27.58 ⁽¹⁾		
27.0	12.7	32	0.3-1.0	4.68	---	9.44	4.27	0.2-0.9	4.68	---	16.47	11.37		
		32	0.5-1.0	9.44	4.27	14.13	8.96	0.2-0.7	11.79	6.61	23.58	18.40		
		54	0.3-1.0	3.58	---	10.68	5.58	0.2-0.9	7.17	1.99	25.02	19.85		
		54	0.5-1.0	14.27	9.10	21.44	16.27	0.2-0.7	17.85	12.68	27.58 ⁽¹⁾	27.58		
31.8	19.1	32	0.3-1.0	3.44	---	6.96	2.48	0.2-0.9	3.44	---	12.13	7.65		
		32	---	---	---	---	---	0.2-0.7	8.68	4.20	17.30	12.89		
		54	0.3-1.0	5.24	---	10.48	6.06	0.2-0.9	5.24	---	18.34	13.92		
		54	0.5-1.0	10.48	6.06	15.72	11.60	0.2-0.7	13.10	8.68	26.26	21.78		
		54	0.7-1.0	18.34	16.92	23.64	19.17	---	---	---	---	---		
		70	0.7-1.0	24.95	20.47	27.58	27.58	---	---	---	---	---		
38.1	19.1	32	0.3-1.0	2.41	---	4.89	---	0.2-0.9	2.41	---	8.54	4.75		
		32	---	---	---	---	---	0.2-0.7	6.13	2.34	12.20	8.48		
		54	0.3-1.0	3.72	---	7.37	3.65	0.2-0.9	3.72	---	12.96	9.17		
		54	0.5-0.9	7.37	3.65	11.10	7.30	0.2-0.7	9.23	5.51	18.54	14.75		
		54	0.7-1.0	12.96	9.17	16.68	12.89	---	---	---	---	---		
		70	0.7-1.0	17.65	13.85	22.68	18.89	---	---	---	---	---		
50.8	19.1	32	0.3-1.0	1.37	---	2.82	---	0.2-0.9	1.37	---	4.89	1.99		
		32	---	---	---	---	---	0.2-0.7	3.51	---	7.03	4.13		
		54	0.3-1.0	2.13	---	4.27	1.37	0.2-0.9	2.13	---	7.44	4.55		
		54	0.5-0.9	4.27	1.37	6.34	3.51	0.2-0.7	5.30	2.41	10.61	7.72		
		54	0.7-1.0	7.44	4.55	9.58	6.68	---	---	---	---	---		
		70	0.7-1.0	10.13	7.23	13.03	10.13	---	---	---	---	---		
50.8	19.1	70	0.8-1.2	---	---	15.85	13.03	---	---	---	---	---		

1. The maximum shutoff pressure when using Flexible Graphite packing is defined by: $\Delta P = \text{Table Value} - [5337/(\text{Port Diameter})^2]$. These table values should not be modified by this formula and the maximum ΔP of 27.6 bar should be used for Flexible Graphite packing.

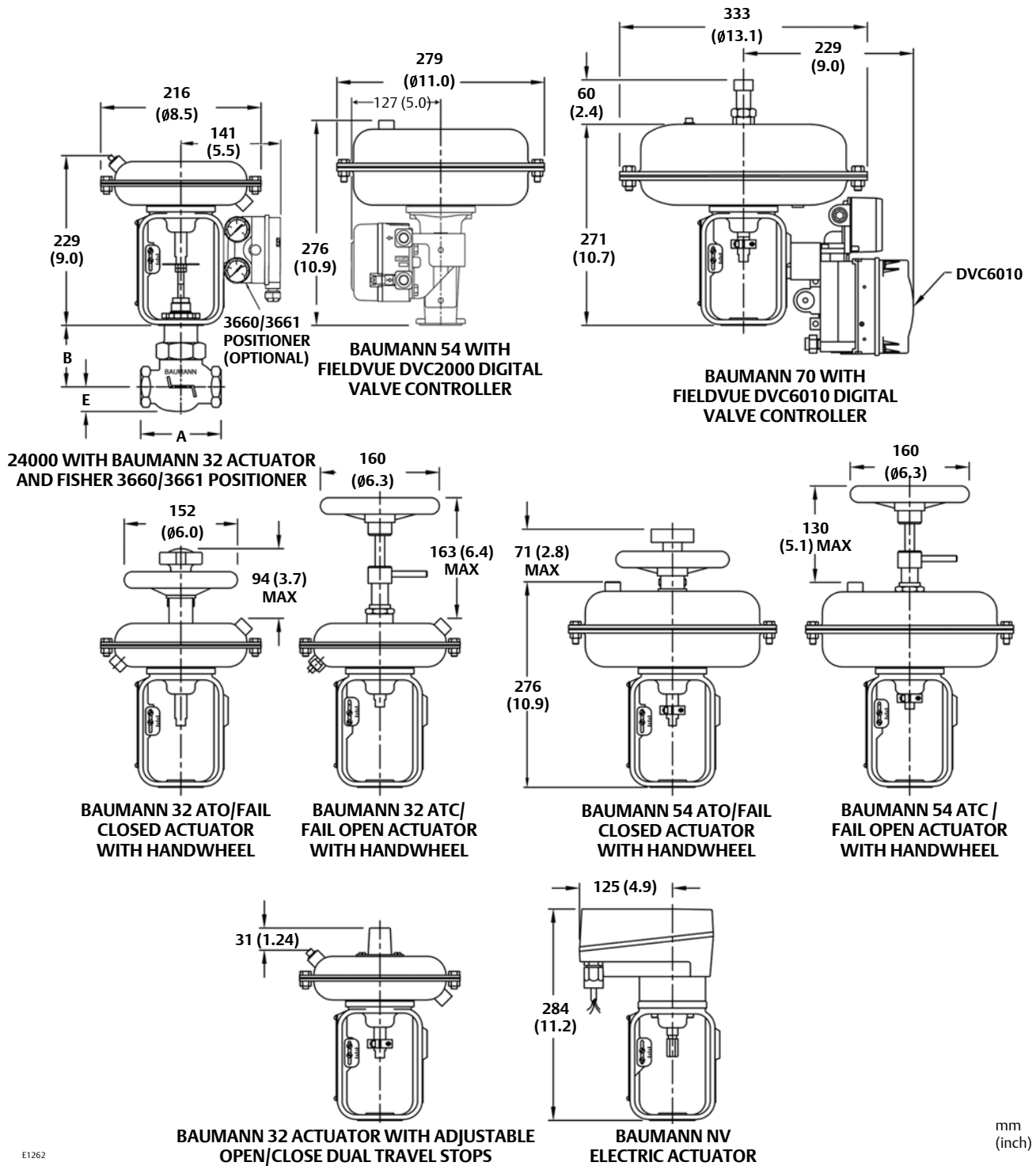
24000 Valve

Table 9. Allowable Pressure Drops (psi)

ORIFICE DIA. (in)	PLUG TRAVEL (in)	ACT TYPE	AIR-TO-OPEN ACTION						AIR-TO-CLOSE ACTION				
			BENCH RANGE (psig)	3-15 psig SIGNAL TO ACTUATOR		WITH POSITIONER 20 psig AIR SUPPLY		BENCH RANGE (psig)	3-15 psig SIGNAL TO ACTUATOR		WITH POSITIONER 20 psig AIR SUPPLY		
				Max CL IV Shutoff Press.	Max CL VI Shutoff Press.	Max CL IV Shutoff Press.	Max CL VI Shutoff Press.		Max CL IV Shutoff Press.	Max CL VI Shutoff Press.	Max CL IV Shutoff Press.	Max CL VI Shutoff Press.	
0.25	0.50	32	5-15	400	---	400	---	3-13	400	---	400 ⁽¹⁾	---	
0.375	0.50	32	5-15	400	278	---	400	3-13	400	278	400 ⁽¹⁾	400 ⁽¹⁾	
0.8125	0.50	32	5-15	113	---	226	132	3-13	113	---	306	301	
		32	7-15	226	132	339	245	3-10	283	188	400	400	
		54	4-15	86	---	257	162	3-13	171	77	400 ⁽¹⁾	400	
		54	7-15	343	248	400	400	3-10	400	334	400 ⁽¹⁾	400 ⁽¹⁾	
		54	9-15	400	400	400 ⁽¹⁾	400 ⁽¹⁾	---	---	---	---	---	
1.0625	0.50	32	5-15	68	---	137	62	3-13	68	---	239	165	
		32	7-15	137	62	205	130	3-10	171	96	342	267	
		54	4-15	52	---	155	81	3-13	104	29	363	288	
		54	7-15	207	132	311	236	3-10	259	184	400 ⁽¹⁾	400	
		54	9-15	311	236	400	340	---	---	---	---	---	
1.25	0.75	32	5-15	50	---	101	36	3-13	50	---	176	111	
		32	---	---	---	---	---	3-10	126	61	251	187	
		54	5-15	76	---	152	88	3-13	76	---	266	202	
		54	7-13	152	88	228	164	3-10	190	126	381	316	
		54	10-14	266	202	343	278	---	---	---	---	---	
		70	10-15	362	297	400	400	---	---	---	---	---	
1.5	0.75	32	5-15	35	---	71	---	3-13	35	---	124	69	
		32	---	---	---	---	---	3-10	89	34	177	123	
		54	5-15	54	---	107	53	3-13	54	---	188	133	
		54	7-13	107	53	161	106	3-10	134	80	269	214	
		54	10-14	188	133	242	187	---	---	---	---	---	
		70	10-15	256	201	329	274	---	---	---	---	---	
		70	12-18	---	---	400	347	---	---	---	---	---	
2.0	0.75	32	5-15	20	---	41	---	3-13	20	---	71	29	
		32	---	---	---	---	---	3-10	51	---	102	60	
		54	5-15	31	---	62	20	3-13	31	---	108	66	
		54	7-13	62	20	92	51	3-10	77	35	154	112	
		54	10-14	108	66	139	97	---	---	---	---	---	
		70	10-15	147	105	189	147	---	---	---	---	---	
		70	12-18	---	---	230	189	---	---	---	---	---	
		70	12-18	---	---	230	189	---	---	---	---	---	

1. The maximum shutoff pressure when using Flexible Graphite packing is defined by: $\Delta P = \text{Table Value} - [120/(\text{Port Diameter})^2]$. These table values should not be modified by this formula and the maximum ΔP of 400 psi should be used for Flexible Graphite packing.

Figure 5. Dimensional Drawings



E1262

Note: Actuator removal requires 115 mm (4.5 inches) vertical clearance.

24000 Valve

Table 10. Dimensions

VALVE SIZE		A VALVE BODY		B BONNET		E	
DN	NPS	mm	inch	mm	inch	mm	inch
15	1/2	89	3.5	78	3.1	27	1.06
20	3/4	89	3.5	78	3.1	27	1.06
25	1	109	4.3	83	3.3	33	1.3
40	1-1/2	137	5.4	99	3.9	46	1.8
50	2	168	6.6	104	4.1	58	2.3

Table 11. Valve Assembly Weights

VALVE SIZE		WEIGHT	
DN	NPS	kg	lb
15	1/2	1.6	3.5
20	3/4	1.6	3.5
25	1	2.3	5.0
40	1-1/2	4.9	10.9
50	2	8.9	19.7

Table 13. Pneumatic Actuators

Actuator Type
32
54
70

Table 12. Actuator Weights

ACTUATOR TYPE	WEIGHTS	
	kg	lb
32	4.5	10
54	11.3	25
70	15.4	34
MV1020	10	22
VA1020	14	30
NV24-MFT (non spring return)	1.5	3.3
NVF24-MFT or NVF24-MFT-E (spring return)	1.8	4

Table 14. Electric Actuators⁽¹⁾

Actuator Type	Travel
MV1020	32
VA1020	54
NV ⁽²⁾	70
NVF ⁽³⁾	54
NVFE ⁽⁴⁾	70

1. Refer to bulletin 52.1:NVACT, D103326X012 for details.
 2. NV24-MFT = Non Spring Return
 3. NVF24-MFT = Spring return - fail open.
 4. NVF24-MFT-E = Spring return - fail closed.

Table 15. Model Numbering System

Actuator Type ⁽¹⁾	24			
	Valve Body Series	Plug Series	Characteristic	Seat Leakage
		102	Linear / Metal Seat	IV
		548	Equal % / Metal Seat (S41600)	IV
		577	Equal % / PTFE Seat	VI
		588	Equal % / Metal Seat (S31600)	IV
		677	Linear / PTFE Seat	VI
		648	Linear / Metal Seat (S41600)	IV
		688	Linear / Metal Seat	IV

1. Choose from tables 13 and 14.

Neither Emerson, Emerson Process Management, nor any of their affiliated entities assumes responsibility for the selection, use or maintenance of any product. Responsibility for proper selection, use, and maintenance of any product remains solely with the purchaser and end user.

Baumann, Little Scotty, Fisher, FIELDVUE, and PlantWeb are marks owned by one of the companies in the Emerson Process Management business unit of Emerson Electric Co. Emerson Process Management, Emerson, and the Emerson logo are trademarks and service marks of Emerson Electric Co. All other marks are the property of their respective owners.

The contents of this publication are presented for informational purposes only, and while every effort has been made to ensure their accuracy, they are not to be construed as warranties or guarantees, express or implied, regarding the products or services described herein or their use or applicability. All sales are governed by our terms and conditions, which are available upon request. We reserve the right to modify or improve the designs or specifications of such products at any time without notice.

По вопросам продаж и поддержки обращайтесь:

Волгоград (844)278-03-48, Воронеж (473)204-51-73, Екатеринбург (343)384-55-89, Казань(843)206-01-48, Краснодар(861)203-40-90, Красноярск(391)204-63-61,
Москва(495)268-04-70, Нижний Новгород(831)429-08-12, Самара(846)206-03-16, Санкт-Петербург(812)309-46-40, Саратов(845)249-38-78,
Единый адрес: fhv@nt-rt.ru